

**Sub: GLOBAL INVITATION OF EXPRESSION OF INTEREST FOR STRATEGIC STAKE SALE OF 100% EQUITY SHAREHOLDING HELD BY NATIONAL E-GOVERNANCE SERVICES LIMITED (NeSL) IN NESL ASSET DATA LIMITED ("NADL") THROUGH STRATEGIC SALE WITH TRANSFER OF MANAGEMENT CONTROL.**

**CORRIGENDUM- 1**

<b><u>S.No</u></b>	<b><u>Reference Clause/ Pg No. of Invitation of EOI</u></b>	<b><u>Existing Clause</u></b>	<b><u>Shall Read As</u></b>
1.	Section 4: Annexures to Invitation of Eoi; Refer Annexure-3; Page 40	To, National E Governance Services Limited (NeSL). 5th Floor, 'The Estate', 121, Dickenson Road, Bengaluru 560 042, Karnataka, India.	To, Ms. Supriya Mohan Srivastava Associate Vice President Resurgent India Limited 903-906, Unitech Business Zone, Tower C, Nirvana Country, Sector 50, Gurugram, Haryana - 122018

Sincerely,  
Resurgent India Limited

Ms. Supriya Mohan Srivastava,  
Associate Vice President  
Resurgent India Limited  
903-906, 9<sup>th</sup> Floor, Tower-C, Unitech Business Zone, Sector-50,  
Nirvana Country, Gurugram-122018, Haryana  
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